

ABSTRACT OF THE DISCLOSURE

A grinding method comprises steps of simultaneously grinding plural grinding portions of a workpiece by plural grinding wheels T1, T2 moved individually each other, and terminating said grinding by a predetermined grinding wheel T1 prior to a
5 termination of said grinding by the other grinding wheel T2. Whereby, a content of the grinding by each grinding wheel T1, T2 can be same. A grinding condition in each grinding by each grinding wheel T1, T2 can be changed in accordance with a measuring result of the grinding portion in the grinding.